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Mechanical Engineering

- 01. Consider a laminar flow at zero over a flat plate. The shear stress at the wall is denoted by τ_w . The axial positions x_1 and x_2 on the plate are measured from the leading edge in the direction of flow. If $x_2 > x_1$, then
 - (A) $\tau_{w}|_{x_{1}} = \tau_{w}|_{x_{2}} = 0$ (B) $\tau_{w}|_{x_{1}} = \tau_{w}|_{x_{2}} \neq 0$ (C) $\tau_{w}|_{x_{1}} > \tau_{w}|_{x_{2}}$ (D) $\tau_{w}|_{x_{1}} < \tau_{w}|_{x_{2}}$

01. Ans: (C)

Sol:
$$\tau_w(x) = \frac{1}{2} c_{fx} \rho U_{\infty}^2 = \frac{1}{2} \times \frac{0.332}{\sqrt{\frac{\rho U_{\infty} x}{\mu}}} \times \rho U_{\infty}^2$$

 $\propto \frac{1}{\sqrt{x}}$
 $\therefore \frac{\tau_w}{x_1} > \frac{\tau_w}{x_2}$

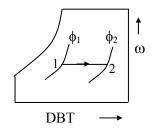
02. If a mass of moist air contained in a closed metallic vessel is heated, then its

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- (A) relative humidity decreases
- (B) relative humidity increases
- (C) specific humidity increases
- (D) specific humidity decreases

02. Ans: (A)

Sol: Sensible heating process, RH decreases



03. A cantilever beam of length L and flexural modulus EI is subjected to a point load P at the free end. The elastic strain energy stored in the beam due to bending (neglecting transverse shear) is

(A)
$$\frac{P^2L^3}{6EI}$$
 (B) $\frac{P^2L^3}{3EI}$ (C) $\frac{PL^3}{3EI}$ (D) $\frac{PL^3}{6EI}$
03. Ans: (A)
Sol: $U = \frac{M^2dx}{2EI}$
 $= \int_0^\ell \frac{(Px)^2dx}{2EI}$
 $= \frac{P^2}{2EI} \left[\frac{x^3}{3}\right]_0^\ell$
 $U = \frac{P^2\ell^3}{6EI}$

04. The emissive power of a blackbody is P. If its absolute temperature is doubled, the emissive power becomes

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(A) 2P	(B) 4P	(C) 8P	(D) 16P

04. Ans: (D)

Sol: $E \propto T^4$, $T_2 = 2T_1$, $E_1 = P$

$$\frac{E_1}{E_2} = \frac{T_1^4}{T_2^4}$$

$$\frac{E_1}{E_2} = \frac{(T_1)^4}{(2T_1)^4}$$

$$\frac{E_1}{E_2} = \frac{T_1^4}{16T_1^4}$$

$$E_2 = 16E_1$$

$$E_2 = 16P$$

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05.	For a single server with	e, the arrival rate is 12 per hour.		
	Which one of the follow	ueue length?		
	(A) 6 per hour	(B) 10 per hour	(C) 12 per hour	(D) 24 per hour

05. Ans: (D)

......

Sol: Arrival rate = $\lambda = 12 \text{ hr}^{-1}$

For finite Que length departure rate must be greater than arrival rate. ($\mu > \lambda$)

 $\therefore \mu = 24 \text{ hr}^{-1}$

06. A mass m of a perfect gas at pressure p_1 and volume V_1 undergoes an isothermal process. The final pressure is p_2 and volume is V_2 . The work done on the system is considered positive. If R is the gas constant and T is the temperature, then the work done in the process is

Since 1995

(A)
$$p_1 V_1 \ell n \frac{V_2}{V_1}$$
 (B) $- p_1 V_1 \ell n \frac{p_1}{p_2}$
(C) $RT \ell n \frac{V_2}{V_1}$ (D) $- mRT \ell n \frac{p_2}{p_1}$

06. Ans: (B)

Sol: $P_1V_1 = P_2V_2$ (isothermal)

$$\frac{\mathbf{P}_1}{\mathbf{P}_2} = \frac{\mathbf{V}_2}{\mathbf{V}_1}$$

Isothermal work = $-P_1V_1\ell n \frac{V_2}{V_1} = -P_1V_1\ell n \frac{P_1}{P_2}$

- 07. The crystal structure of aluminium is
 - (A) body -centred cubic
 - (B) face centred cubic
 - (C) close packed hexagonal
 - (D) body centred tetragonal

07. Ans: (B)

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08. The Laplace transform of te^t is

(A) $\frac{s}{(s+1)^2}$ (B) $\frac{1}{(s-1)^2}$ (C) $\frac{1}{(s+1)^2}$ (D) $\frac{s}{s-1}$

08. Ans: (B)

Sol: We know that, $L(t) = \frac{1}{s^2}$

By first shifting property,

$$L(te^t) = \frac{1}{(s-1)^2}$$

09. The determinant of a 2×2 matrix is 50. If one eigenvalue of the matrix is 10, the other eigenvalue is

15_____

09. Ans: 5

- **Sol:** Let, λ_1 , λ_2 be two eigen values of A
 - Let, $\lambda_1 = 10$.
 - Given that, det(A) = 50
 - $\Rightarrow \lambda_1 \lambda_2 = 50$ (: Product of Eigen values of A = det (A)]
 - $\Rightarrow 10 \lambda_2 = 50$
 - $\Rightarrow \lambda_2 = 5$
- 10. It is desired to make a product having T-shaped cross section from a rectangular aluminium block. Which one of the following processes is expected to provide the highest strength of the product?

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(A) Welding (B) Casting (C) Metal forming (D) Machining

10. Ans: (C)

Sol: Metal forming gives grain orientation and fine grains. Hence strength is high.



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11. The heat loss from a fin is 6W. The effectiveness of the fin are 3 and 0.75, respectively. The heat loss (in W) from the fin, keeping the entire fin surface at base temperature, is_____

11. Ans: 8

Sol: $Q_{act} = 6W$

Effectiveness $(\in) = 3$

Efficiency $(\eta) = 0.75$

Entire fin is maintained at base temperature means Q_{max}

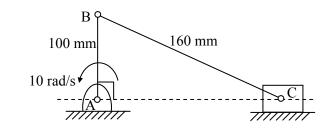
$$\eta = \frac{Q_{act}}{Q_{max}}$$
$$0.75 = \frac{6}{Q_{max}}$$
$$Q_{max} = \frac{6}{0.75}$$
$$Q_{max} = 8W$$

12. Given the atomic weight of Fe is 56 and that of C is 12, the weight percentage of carbon in cementite (Fe₃C) is_____

Since 1995

12. Ans: 6.67

- Sol: The percentage of carbon (Fe₃C) = $\frac{12}{56 \times 3 + 12 \times 1} \times 100 = 6.67\%$
- 13. In a slider-crank mechanism, the lengths of the crank and the connecting rod are 100mm and 160mm, respectively. The crank is rotating with an angular velocity of 10 radian/s counter-clockwise. The magnitude of linear velocity (in m/s) of the piston at the instant corresponding to the configuration shown in the figure is_____

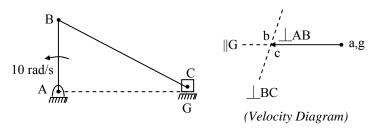






13. Ans: 1

Sol:

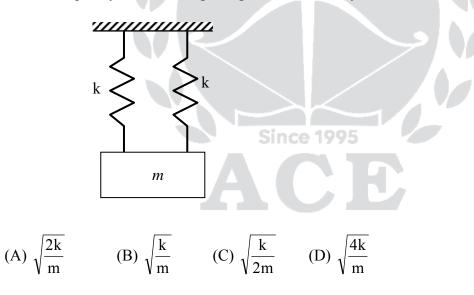


From the velocity diagram when crank is perpendicular to the line of stroke, the velocity of slider = velocity of crank and angular velocity of connecting rod is zero.

$$\omega_2 = 10 \text{ rad/s}$$

At this position, i.e. crank angle
$$\theta = 90^{\circ}$$
 V_{slider} = $r\omega_2 = 10 \times 100$ mm/s

- \therefore Slider velocity = 1 m/s
- 14. A mass m is attached to two identical springs having spring constant k as shown in figure. The natural frequency ω of this single degree of freedom system is



14. Ans: (A)

Sol: Springs are in parallel connections

$$k_{eq} = k + k = 2k$$

 $\omega_n = \sqrt{\frac{k_{eq}}{m_{eq}}} = \sqrt{\frac{2k}{m}} \text{ rad/sec}$

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15. Which one of the following statements is TRUE?

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- (A) Both Pelton and Francis turbines are impulse turbines.
- (B) Francis turbine is a reaction turbine but Kaplan turbine is an impulse turbine.
- (C) Francis turbine is an axial-flow reaction turbine.
- (D) Kaplan turbine is an axial-flow reaction turbine.

15. Ans: (D)

16. The state of stress at a point is $\sigma_x = \sigma_y = \sigma_z = \tau_{xz} = \tau_{yz} = \tau_{zy} = 0$ and $\tau_{xy} = \tau_{yx} = 50$ MPa. The maximum normal stress (in MPa) at that point is

16. Ans: 50

Sol: The state of stress is pure shear

Hence, $\sigma_1 = -\sigma_2 = \tau$

- $\therefore \sigma_{max} = 50 MPa$
- 17. Which one of the following statements is TRUE for the ultrasonic machining (USM) process?
 - (A) In USM, the tool vibrates at subsonic frequency.
 - (B) USM does not employ magnetostrictive transducer.
 - (C) USM is an excellent process for machining ductile materials.
 - (D) USM often uses a slurry comprising abrasive-particles and water.

17. Ans: (D)

- **Sol:** In USM vibration is in ultrasonic range, it uses piezoelectric (or) magnetostrictive transducer for producing high frequency vibrations and it is used only for brittle materials.
- 18. For a loaded cantilever beam of uniform cross-section, the bending moment (in N-mm) along the length is $M(x) = 5x^2+10x$, where x is the distance (in mm) measured from the free end of the beam. The magnitude of shear force (in N) in the cross-section at x = 10mm is_____

18. Ans: 110

Sol: $M(x) = 5x^2 + 10x$

Shear force F =
$$\frac{dM}{dx} = 10x + 10 = 10 \times 10 + 10 = 110 \text{ N}$$

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- 19. The divergence of the vector -yi + xj is_____
- 19. Ans: 0

Sol: div
$$(-yi + xj) = \frac{\partial}{\partial x}(-y) + \frac{\partial}{\partial y}(x) = 0$$

20. The standard deviation of linear dimensions P and Q are 3μm and 4μm, respectively. When assembled, the standard deviation (in μm) of the following linear dimension (P+Q) is_____

20. Ans: 5

Sol: Variance (P+Q) = variance (P) + variance (Q) Variance (P+Q) = $3^2 + 4^2$

Standard deviation (P+Q) = $\sqrt{25} = 5\mu m$

 $\sigma^2 = 25$

21. A machine component made of a ductile material is subjected to a variable loading with σ_{min} = -50MPa and σ_{max} = 50MPa. If the corrected endurance limit and the yield strength for the material are σ'_{e} = 100MP and σ_{y} = 300MPa, respectively, the factor of safety is _____

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21. Ans: 2

Sol: $\sigma_{\min} = -50$ MPa, $\sigma_{\max} = 50$ MPa,

 $s_e = 100 MPa$, $s_{yt} = 300 MPa$

2

The stress is completely reversed stress and mean stress, $\sigma_m = 0$ and stress amplitude. $\sigma_a = 50$ MPa.

$$\sigma_{a} = \frac{S_{e}}{FS}$$

$$50 = \frac{100}{FS} \Longrightarrow F.S =$$

22. Two coins are tossed simultaneously. The probability (upto two decimal points accuracy) of getting at least one head is_____



22. Ans: 0.75

Sol: Sample space = {HH, HT, TH, TT}

Total cases = 4

Favourable cases for atleast one head = 3

 \therefore Required Probability, $P = \frac{3}{4} = 0.75$

A sample of 15 data is as follows; 17,18,17,17,13,18,5,5,6,7,8,9,20,17,3. The mode of the data is
(A) 4
(B) 13
(C) 17
(D) 20

23. Ans: (C)

Sol: In sample, the mode is defined as the sample point which occur maximum number of times. In the given sample, 17 occurs maximum number of times.

 \therefore Mode = 17

- 24. For the stability of a floating body the
 - (A) centre of buoyancy must coincide with the centre of gravity
 - (B) centre of buoyancy must be above the centre of gravity
 - (C) centre of gravity must be above the centre of buoyancy
 - (D) metacentre must be above the centre of gravity

24. Ans: (D)

Sol: For stability of floating bodies GM > 0 or M must be above G.

25. A steel bar is held by two fixed supports as shown in the figure and is subjected to an increase of temperature $\Delta T = 100^{\circ}$ C. If the coefficient of thermal expansion and Young's modulus of elasticity of steel are 11×10^{-6} /°C and 200GPa, respectively, the magnitude of thermal stress (in MPa) induced in the bar is_____





25. Ans: 220

Sol: Temperature increase, $T = 100^{\circ}C$

Young's modulus of elasticity, $E = 200 \times 10^3 MPa$

Coefficient of thermal expansion, $\alpha = 11 \times 10^{-6/\circ}$ C

Thermal stress, $\sigma_t = (\alpha t) E$

$$=(11\times10^{-6})(100)(200\times10^{3})=220$$
 MPa

26. Maximize $Z = 5x_1 + 3x_2$

subject to $x_1 + 2x_2 \le 10$, $x_1 - x_2 \le 8$, $x_1, x_2 \ge 0$

In the starting simplex tableau, x_1 and x_2 are non-basic variables and the value of Z is zero. The value of Z in the next simplex tableau is

26. Ans: 40

Sol: Max $z = 5x_1 + 3x_2$

Subject to $x_1+2x_2 \le 10$, $x_1-x_2 \le 8$, $x_1, x_2 \ge 0$

 $x_1 + 2x_2 + s_1 = 10$

 $x_1 - x_2 + s_2 = 8$

$C_j \rightarrow$	5	3	0	0	B ₀	Min ratio
$C_j \rightarrow SV \downarrow$	x ₁	X ₂	\mathbf{s}_1	s ₂		Since 1995
$0S_1$	1	2	1	0	10	10/1
$0S_2$	1 (PE)	-1	0	1	8	$8/1 \rightarrow LV$
Zj	0	0	0	0	0	
$C_j - Z_j$	5	3	0	0		
	\uparrow (EV)					
$0S_1$						
5x ₁	1	-1	0	1	8	
		Z value			40	

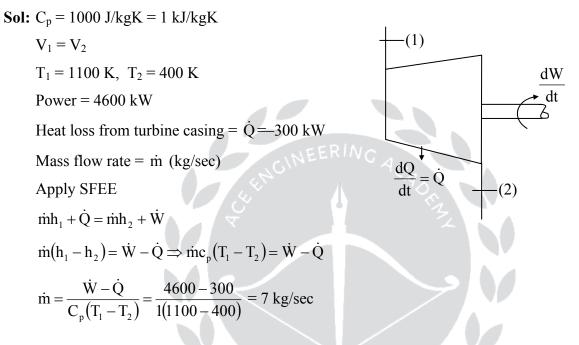
No need to calculate other values to save time.

$$\therefore Z_{\text{max}} = 40$$

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	ACE Engineering Academy		: 13 :	Afternoon Session			
27.	A calorically perfect	gas (specific he	at at constant pressure	1000J/kgK) enters and leaves a gas			
	turbine with the same velocity. The temperatures of the gas at turbine entry and exit are 1100K and						
	400K, respectively. The power produced is 4.6MW and heat escapes at the rate of 300kJ/s through						
	the turbine casing. The	mass flow rate	of the gas (in kg/s) throu	ugh the turbine is			
	(A) 6.14	(B) 7.00	(C) 7.50	(D) 8.00			

27. Ans: (B)



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- 28. The volume and temperature of air (assumed to be an ideal gas) in a closed vessel is 2.87 m³ and 300 K, respectively. The gauge pressure indicated by manometer fitted to the wall of the vessel is 0.5 bar. If the gas constant of air is R = 287J/kgK and the atmospheric pressure is 1 bar, the mass of air (in kg) in the vessel is
 - (A) 1.67 (B) 3.33 (C) 5.00 (D) 6.66

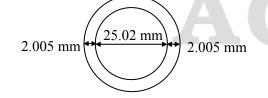
28. Ans: (C)

- Sol: $V_1 = 2.87 \text{ m}^3$ $T_1 = 300 \text{ K}$ $P_{abs} = P_{atm} + P_{gauge}$ $P_{abs} = P_1 = 1 + 0.5 = 1.5 \text{ bar} = 150 \text{ kPa}$ R = 0.287 kJ/kgK $m = \frac{P_1 V_1}{RT_1} = \frac{150 \times 2.87}{0.287 \times 300} = 5 \text{ kg}$
- A cylindrical pin of 25^{+0.020}_{+0.010} mm diameter is electroplated. Plating thickness is 2.0^{±0.005} mm. Neglecting the gauge tolerance, the diameter (in mm, up to 3 decimal points accuracy) of the GO ring gauge to inspect the plated pin is ______

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29. Ans: 29.03 mm

Sol:



Pin = shaft = $25_{+0.01}^{+0.02}$

Plating thickness = 2 ± 0.005 mm

Go gauge size \rightarrow Maximum material limit of shaft of shaft \rightarrow H. limit of shaft

H. Limit of shaft after plating = $25.02 + 2 \times 2.005 = 29.03$ mm

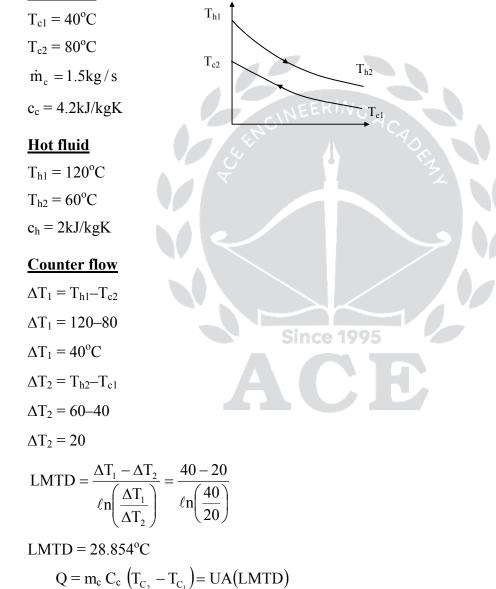
Go ring size = 29.03 mm

ACE Engineering Academy	: 15 :	Afternoon Session
Eng THE C		

30. In a counter-flow heat exchanger, water is heated at the rate of 1.5kg/s from 40°C to 80°C by an oil entering at 120°C and leaving at 60°C. The specific heats of water and oil are 4.2kJ/kgK and 2kJ/kgK, respectively. The overall heat transfer coefficient is 400W/m²K. The required heat transfer surface are (in m²) is

30. Ans: (D)

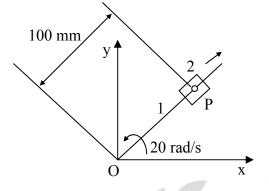
Sol: Cold fluid



 $1.5 \times 4.2 \times 10^3 \times (80 - 40) = 400 \times A \times 28.85$ A = 21.84 m²



31. Block 2 slides outward on link 1 at a uniform velocity of 6m/s as shown in the figure. Link 1 is rotating at a constant angular velocity of 20 radian/s counterclockwise. The magnitude of the total acceleration (in m/s²) of point P of the block with respect to fixed point O is_____



31. Ans: 243. 3

Sol: r = 100 mm = 0.1 m

Uniform angular velocity = $\omega = 20$ rad/s

Angular acceleration, $\alpha = 0$

Uniform sliding velocity = $V_s = 6 \text{ m/s}$

 \therefore sliding acceleration $f^s = 0$

Coriolis acceleration, $f^c = 2V\omega = 2 \times 6 \times 20$

= 240 m/sec²
$$\perp lr$$
 to OP

Centripetal acceleration = $r\omega^2 = 0.1 \times 20^2$

 $= 40 \text{ m/sec}^2$ towards the center of rotation

Y

Resultant acceleration = $\sqrt{(f^{c})^{2} + (f^{cor})^{2}} = \sqrt{40^{2} + 240^{2}} = 243.3 \text{ m/s}^{2}$

32. A strip of 120mm width and 8mm thickness is rolled between two 300 mm-diameter rolls to get a strip of 120mm width and 7.2mm thickness. The speed of the strip at the exit is 30m/min. There is no front or back tension. Assuming uniform roll pressure of 200 MPa in the roll bite and 100% mechanical efficiency, the minimum total power (in kW) required to drive the two rolls is______

32. Ans: 9.58

Sol: $b = 120 \text{ mm}, H_0 = 8, H_1 = 7.2,$

R = 150, $V_1 = 30$, p = 200 MPa

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$$\alpha = \tan^{-1} \left(\sqrt{\frac{\Delta H}{R}} \right)$$
$$= \tan^{-1} \left(\sqrt{\frac{0.8}{150}} \right) = 4.186^{\circ}$$

 $L_c = R \alpha = \sqrt{\Delta H R} = 10.951 \text{ mm}$

Area = $b \times L_c = 120 \times 10.951 = 1314.1 \text{ mm}^2$

Force = Area
$$\times$$
 p = 1314.1 \times 200 = 262.82 kN

We know that, power for two rollers

 $P = 2T\omega$

 $\omega = \frac{V}{R} = \frac{\frac{30}{60}}{0.15} = 3.33 \text{ rad/s}$

$$T = F \times \frac{L_c}{2} = 262.82 \times \frac{10.95}{2} = 1438.93 \text{ Nm}$$

Power = $2 \times 3.33 \times 1438.93 = 9583.33$ W

Power = 9.58 kW



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(d) 105



33. A product made in two factories, P and Q is transported of two destinations, R and S. The per unit costs of transportation (in Rupees) from factories to destinations are as per the following matrix.

Destination	R	S
Factory		
Р	10	7
Q	3	4

Factory P produces 7 units and factory Q produces 9 units of the product. Each destination requires 8 units. If the north-west corner method provides the total transportation cost as X(in Rupees) and the optimized (the minimum) total transportation cost is Y (in rupees), then (X-Y), in rupees, is

1995

(a) 0 (b) 15 (c) 35 33. Ans: (*)

Sol:

	R	S	Supply
Р	7 10	x 7	7
Q	1 3	8 4	9
Demand	8	8	

North West corner rule solution

 $TC_1 = x = 7 \times 10 + 1 \times 3 + 8 \times 4 = 105$

PS evaluation by stepping stone method is

PS = +7-4+3-10 = -4

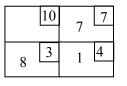
If some units are transferred to PS cost of transformation decreases by Rs.4/- for every unit

transferred to PS

Construct a loop and transfer units.

7-	10		+	7
+	3			4
1		_	8	1

In negative corners least quantity is 7 add it to positive corners and deduct it from negative corners

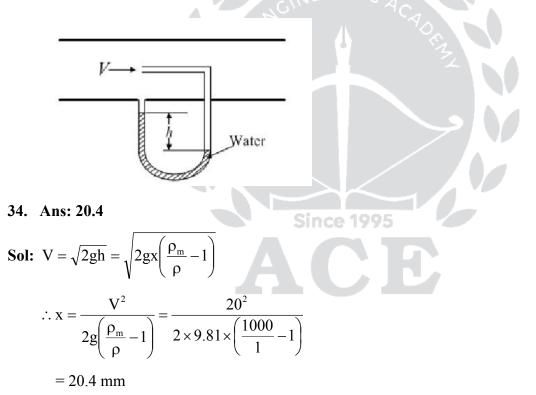


Optimal transport cost = $y = 7 \times 7 + 1 \times 4 + 8 \times 3$

$$= 49 + 4 + 24 = 77$$

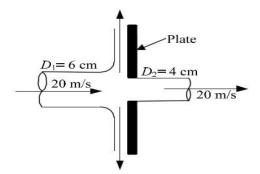
 $\Rightarrow x - y = 105 - 77 = 28$

34. The arrangement shown in the figure measures the velocity V of a gas of density 1kg/m³ flowing through a pipe. The acceleration due to gravity is 9.81m/s². If the manometric fluid is water (density 1000kg/m³) and the velocity V is 20m/s, the differential head h (in mm) between the two arms of the manometer is ______



35. A 60mm – diameter water jet strikes a plate containing a hole of 40mm diameter as shown in the figure. Part of the jet passes through the hole horizontally, and the remaining is deflected vertically. The density of water is 1000kg/m³. If velocities are as indicated in the figure, the magnitude of horizontal force (in N) required to hold the plate is

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35. Ans: 628.3

Sol: $F = \rho(A_1 - A_2)V^2$

$$= 1000 \times \frac{\pi}{4} \times (0.06^2 - 0.04^2) \times 20^2$$
$$= 628.3 \text{ N}$$

36. One kg of an ideal gas (gas constant R = 287 J/kg.K) undergoes an irreversible process from state-I (1 bar, 300 K) to state-2 (2 bar, 300 K). The change in specific entropy (s₂-s₁) of the gas (in J/kg.K) in the process is ______

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36. Ans: -198.93

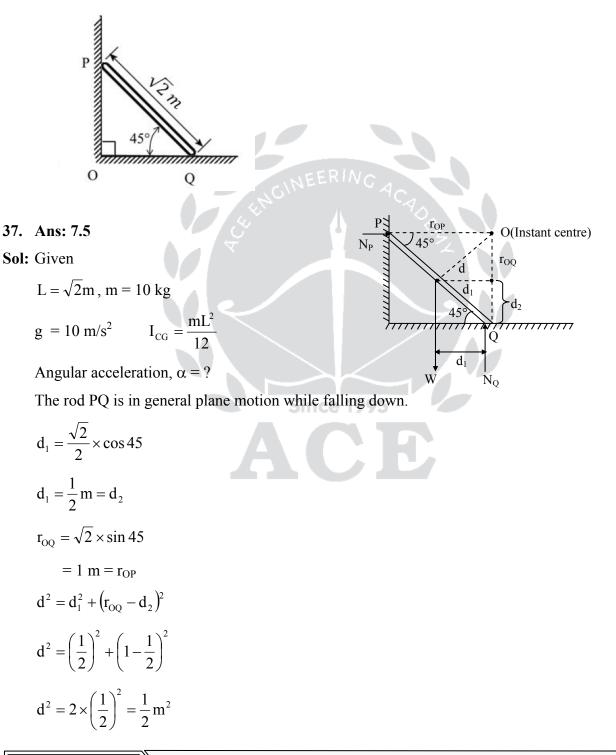
Sol: m = 1 kg

- R = 287 J/kgK
- $P_1 = 1$ bar,
- $P_2 = 2 \text{ bar},$
- $T_1 = 300 \text{ K},$
- $T_2 = 300 \text{ K},$
- $T_1 = T_2$ isothermal process

$$S_{2} - S_{1} = m \left(C_{p} \ell n \frac{T_{2}}{T_{1}} - R \ell n \frac{P_{2}}{P_{1}} \right)$$
$$= m R \ell n \frac{P_{1}}{P_{2}}$$
$$= 1 \times 287 \ell n \frac{1}{2} = -198.93 \text{ J/K}$$

:20:

37. The rod PQ of length $L = \sqrt{2}$ m, and uniformly distributed mass of M = 10 kg, is released from rest at the position shown in the figure. The ends slide along the frictionless faces OP and OQ. Assume acceleration due to gravity, g = 10 m/s². The mass moment of inertia of the rod about its centre of mass and an axis perpendicular to the plane of the figure is (ML²/12). At this instant, the magnitude of angular acceleration (in radian/s²) of the rod is ______



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Take moment about the I centre

Moment =
$$M = I_0 \alpha$$

 I_{O} = Mass moment of inertia with respect to instant centre $O = I_{CG} + md^{2} = \frac{m\ell^{2}}{12} + md^{2}$

$$I_{o} = \frac{m}{12} \left(\sqrt{2}\right)^{2} + m \times \frac{1}{2} = \frac{m}{6} + \frac{m}{2} = \frac{4m}{6} = \frac{2m}{3}$$

 α = Angular acceleration

M = moment with respect to $O = W \times d_1 = m \times g \times d_1$

$$m \times g \times d_1 = \frac{2m}{3} \times \alpha$$

$$\Rightarrow \alpha = \frac{3}{2} \times 10 \times \frac{1}{2} = 7.5 \text{ rad/sec}^2$$

38. In the Rankine cycle for a steam power plant the turbine entry and exit enthalpies are 2803 kJ/kg and 1800 kJ/kg, respectively. The enthalpies of water at pump entry and exit are 121 kJ/kg and 124 kJ/kg, respectively. The specific steam consumption (in kg/kW.h) of the cycle is _____

38. Ans: 3.6

Sol:
$$W_T = h_1 - h_2 = 2803 - 1800 = 1003 \text{ kJ/kg}$$

 $W_P = h_4 - h_3 = 124 - 121 = 3 \text{ kJ/kg}$
 $W_{\text{NET}} = W_T - W_P = 1003 - 3 = 1000 \text{ kJ/kg}$
Specific steam consumption $= \frac{3600}{W_T - W_P} \text{kg/kWhr}$
 $= \frac{3600}{1000} = 3.6 \text{ kg/kWhr}$

39. Consider the matrix $A = \begin{bmatrix} 50 & 70 \\ 70 & 80 \end{bmatrix}$ whose eigenvectors corresponding to eigen values λ_1 and λ_2 are $x_1 = \begin{bmatrix} 70 \\ \lambda_1 - 50 \end{bmatrix}$ and $x_2 = \begin{bmatrix} \lambda_2 - 80 \\ 70 \end{bmatrix}$, respectively. The value of $x_1^T x_2$ is ______



39. Ans: 0

Sol:
$$x_1^T x_2 = \begin{bmatrix} 70 & \lambda_1 - 50 \end{bmatrix} \begin{bmatrix} \lambda_2 - 80 \\ 70 \end{bmatrix}$$

 $= \begin{bmatrix} 70(\lambda_2 - 80) + (\lambda_1 - 50)70 \end{bmatrix}$
 $= \begin{bmatrix} 70(\lambda_1 + \lambda_2) - 70(80 + 50) \end{bmatrix}$
 $= \begin{bmatrix} 70(50 + 80) - 70(50 + 80) \end{bmatrix}$ [$\because \lambda_1 + \lambda_2 = \text{trace of } A = 50 + 80 \end{bmatrix}$
 $= \begin{bmatrix} 0 \end{bmatrix} = O$

40. During the turning of a 20 mm-diameter steel bar at a spindle speed of 400 rpm, a tool life of 20 minute is obtained. When the same bar is turned at 200 rpm, the tool life becomes 60 minute. Assume that Taylor's tool life equation is valid. When the bar is turned at 300 rpm, the tool life (in minute) is approximately

(A) 25 (B) 32 (C) 40 (D) 50
40. Ans (B)
Sol: D = 20 mm, N₁ = 400 rpm = V₁, T₁ = 20 min
N₂ = 200 rpm = V₂, T₂= 60 min,
N₃ = 300 rpm = V₃, T₃ = ?
V₁T₁ⁿ = V₂T₂ⁿ

$$\left(\frac{T_1}{T_2}\right)^n = \frac{V_2}{V_1}$$

n = $\frac{\ell n \left(\frac{V_2}{V_1}\right)}{\ell n \left(\frac{T_1}{T_2}\right)} = \frac{\ell n \left(\frac{200}{400}\right)}{\ell n \left(\frac{20}{60}\right)} = 0.631$
V₃T₃ⁿ = V₁T₁ⁿ
T₃ = T₁ $\left(\frac{V_1}{V_3}\right)^{\frac{1}{n}}$
= $20 \left(\frac{400}{300}\right)^{\frac{1}{0631}} = 31.557 = 32 \text{ min}$





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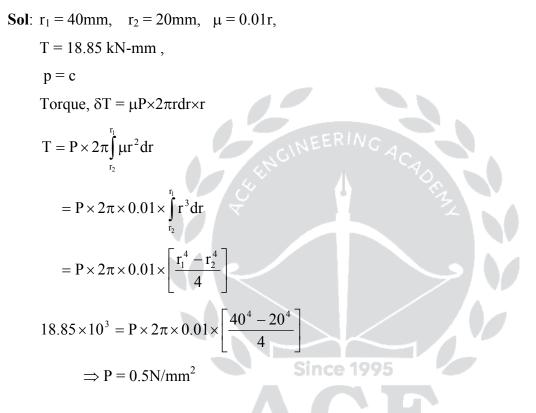






41. A single-plate clutch has a friction disc with inner and outer radii of 20 mm and 40 mm, respectively. The friction lining in the disc is made in such a way that the coefficient of friction μ varies radially as $\mu = 0.01$ r, where r is in mm. The clutch needs to transmit a friction torque of 18.85 kN.mm. As per uniform pressure theory, the pressure (in MPa) on the disc is _____

41. Ans: 0.5



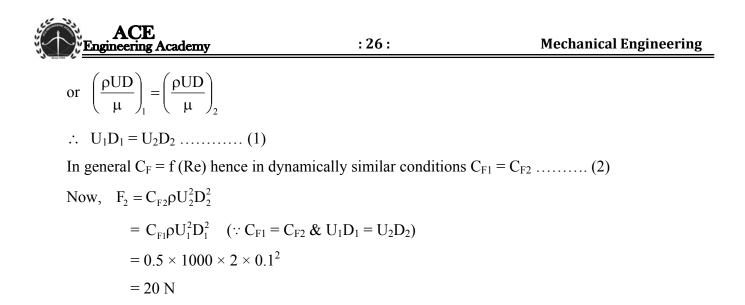
42. For the laminar flow of water over a sphere, the drag coefficient C_F is defined as $C_F = F/(\rho U^2 D^2)$, where F is the drag force, ρ is the fluid density, U is the fluid velocity and D is the diameter of the sphere. The density of water is 10000 kg/m³. When the diameter of the sphere is 100 mm and the fluid velocity is 2 m/s, the drag coefficient is 0.5. If water now flows over another sphere of diameter 200 mm under dynamically similar conditions, the drag force (in N) on this sphere is

42. Ans: 20

```
(\operatorname{Re})_1 = (\operatorname{Re})_2
```

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Sol: For dynamic similarity



43. A helical compression spring made of a wire of circular cross-section is subjected to a compressive load. The maximum shear stress induced in the cross-section of the wire is 24 MPa. For the same compressive load, if both the wire diameter and the mean coil diameter are doubled, the maximum shear stress (in MPa) induced in the cross-section of the wire is _____

Since 1995

43. Ans: 6

Sol: Shear stress in helical spring is

$$\tau_{\rm max} = \frac{8{\rm PD}}{\pi d^3} \times k_{\rm W}$$

$$k_w =$$
 Wahl's factor $= \frac{4C - 1}{4C - 4} + \frac{0.615}{C}$

 $\tau_{max} = 24 \text{ MPa}$

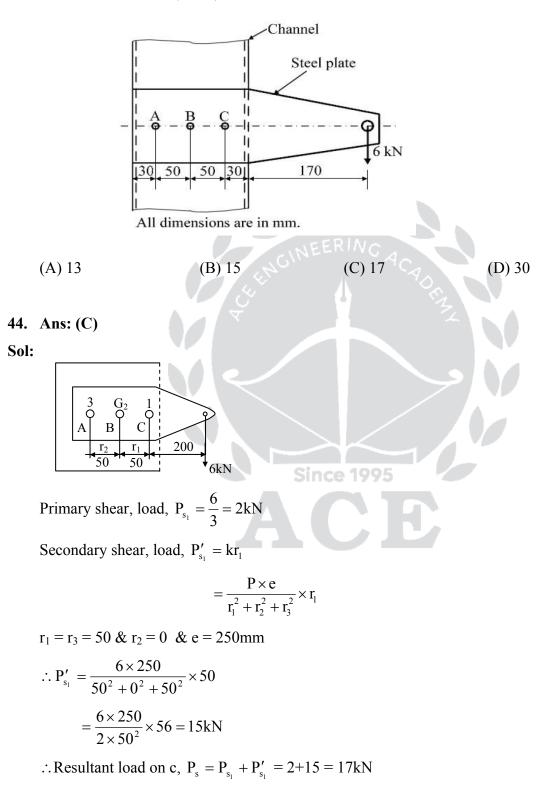
For same load, D and d are doubled

So there is no change in C = $\frac{D}{d} = \frac{2D}{2d}$

: Wahl's factor is same

$$\tau'_{max} = k_w \times \frac{8P(2D)}{\pi (2d)^3}$$
$$\tau'_{max} = k_w \times \frac{8PD}{\pi d^3} \times \frac{2}{8} = \frac{\tau_{max}}{4}$$
$$\tau'_{max} = \frac{24}{4} = 6 \text{ MPa}$$

44. A steel plate, connected to a fixed channel using three identical bolts A, B and C, carries a load of 6 kN as shown in the figure. Considering the effect of direct load and moment, the magnitude of resultant shear force (in kN) on bolt C is



45. If $f(z) = (x^2 + ay^2) + ibxy$ is a complex analytic function of z = x + iy, where $I = \sqrt{-1}$, then (A) a = -1, b = -1 (B) a = -1, b = 2 (C) a = 1, b = 2 (D) a = 2, b = 2

45. Ans: (B)

Sol: Let, $f(z) = (x^2 + ay^2) + ibxy = u + iv$ (say) Where, $u = x^2 + ay^2$, v = bxy $u_x = 2x$, $-v_x = -by$ $u_y = 2ay$, $v_y = bx$ Using C-R equations, we have

 $\Rightarrow u_x = v_y \quad \& \quad u_y = -v_x$ $\Rightarrow 2x = bx \quad \& \quad 2ay = -by$ $\therefore \quad b = 2, \quad a = -1$

46. Consider the differential equation 3y''(x) + 27y(x) = 0 with initial conditions y(0) = 0 and y'(0) = 2000. The value of y at x = 1 is ______

Since 1995

46. Ans: 34.89

Sol: Given, 3y''(x) + 27y(x) = 0, y(0) = 0, y'(0) = 2000

$$(3D^2 + 27)y = 0$$

The auxiliary equation is

$$3D^2 + 27 = 0$$

$$\Rightarrow$$
 D = \pm 3i

 \therefore The general solution is

$$y = c_1 \cos 3x + c_2 \sin 3x - \dots (1)$$

$$y' = -3c_1 \sin 3x + 3c_2 \cos 3x - \dots (2)$$

$$y(0) = 0 \Longrightarrow 0 = c_1$$

$$y'(0) = 2000 \implies 2000 = 3c_2$$

$$\Rightarrow c_2 = \frac{2000}{2}$$

 \therefore Substituting the values of c_1 and c_2 in equation (1), the particular solution is



 $y = \frac{2000 \sin 3x}{3}$ At x = 1, y = $\frac{2000 \sin 3}{3}$ = 34.89

47. The principal stresses at a point in a critical section of a machine component are $\sigma_1 = 60$ MPa, $\sigma_2 = 5$ MPa and $\sigma_3 = -40$ Mpa. For the material of the component, the tensile yield strength is $\sigma_y = 200$ MPa. According to the maximum shear stress theory, the factor of safety is (A) 1.67 (B) 2.00 (C) 3.60 (D) 4.00

47. Ans: (B)

Sol: $\sigma_1 = 60$ MPa, $\sigma_2 = 5$ MPa, $\sigma_3 = -40$ MPa,

 $s_{yt} = 200 MPa$

According to MSST,

$$\tau_{max} = \frac{s_{yt}}{2 \times FS}$$

$$\frac{\sigma_1 - \sigma_3}{2} = \frac{s_{yt}}{2 \times FS}$$

$$\sigma_1 - \sigma_3 = \frac{s_{yt}}{FS}$$

$$60 - (-40) = \frac{200}{FS}$$

$$100 = \frac{200}{FS} \Rightarrow FS = 2$$

48. The surface integral $\iint F.ndS$ over the surface S of the sphere $x^2 + y^{-2} + z^2 = 9$, where $F = (x+y)I + z^2 + z^2 = 9$.

(x+z)j + (y+z)k and n is the unit outward surface normal, yields _____

48. Ans: 226.08

Sol: $\vec{F} = (x + y)\vec{i} + (x + z)\vec{j} + (y + z)\vec{k}$ div $\vec{F} = 1 + 1 = 2$ $\underbrace{\text{ACE}}_{\text{Engineering Academy}} : 30:$ $\underset{s}{\text{Mechanical Engineering}}$ $\iint_{s} \vec{F} \cdot \vec{n} \, dS = \iiint_{v} \text{div} \, \vec{F} \, dx \, dy \, dz \quad (By \text{ Gauss divergence theorem})$ $= \iiint_{v} 2 \, dx \, dy \, dz$ $= 2 \text{ (volume of the sphere } x^{2} + y^{2} + z^{2} = 9)$ $= 2 \times \frac{4}{3} \pi (3)^{3}$ $= 72 \pi = 226.08$

49. A project starts with activity A and ends with activity F. The precedence relation and durations of the activities are as per the following table:

Since 1995

Activity	Immediate predecessor	Duration (days)
А	CINE	ERINC4
В	A	3 40
С	A	7
D	В	14
Е	С	4
F	D,E	9

The minimum project completion time (in days) is

49. Ans: 30

Sol:

$$1 \xrightarrow{A(4)} 2 \xrightarrow{(4)} E(4) \xrightarrow{F(9)} 7$$

Paths	
ABDF	4+3+14+9 = 30 days
ACEF	4+7+4+9 = 24 days

Longest path is critical path duration = 30 days

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50. The radius of gyration of a compound pendulum about the point of suspension is 100 mm. The distance between the point of suspension and the centre of mass is 250 mm. Considering the acceleration due to gravity as 9.81 m/s², the natural frequency (in radian/s) of the compound pendulum is ______

50. Ans: 15.66

Sol: Radius of gyration, r = 100 mm = 0.1 m, L = 250 mm = 0.25 m, $g = 9.81 \text{ m/sec}^2$

$$\omega_n = ?$$

The equation of motion is $I_0 \ddot{\theta} + mgL\sin\theta = 0$

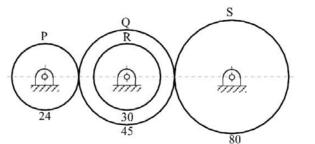
For small value of θ , sin $\theta \simeq \theta$

$$\therefore \omega_n = \sqrt{\frac{mgL}{I_o}}$$

 $\therefore I_o = mr^2$

:.
$$\omega_n = \sqrt{\frac{\text{mgL}}{\text{mr}^2}} = \sqrt{\frac{\text{gL}}{\text{r}^2}} = \sqrt{\frac{9.81 \times 0.25}{0.1^2}} \text{rad/s} = 15.66 \text{ rad/s}$$

51. A gear train shown in the figure consists of gears P, Q, R and S. Gear Q and gear R are mounted on the same shaft. All the gears are mounted on parallel shafts and the number of teeth of P, Q, R and S are 24, 45, 30 and 80, respectively. Gear P is rotating at 400 rpm. The speed (in rpm) of the gear S is ______



- 51. Ans: 120
- **Sol:** $N_P = 400 \text{ rpm}$, $N_s = ?$
 - $\therefore \frac{N_{p}}{N_{s}} = \frac{T_{s}}{T_{p}}$ $\therefore \frac{400}{N_{s}} = \frac{80}{24}$
 - \therefore N_s = 120 rpm

52. In an orthogonal machining with a tool of 9° orthogonal rake angle, the uncut chip thickness is 0.2 mm. The chip thickness fluctuates between 0.25 mm and 0.4 mm. The ratio of the maximum shear angle to the minimum shear angle during machining is _____

52. Ans: 1.5

Sol: $\alpha = 9^\circ$, $t_1 = 0.2$, $t_2 = 0.25$ to 0.4

Φ_{min}

$$r_{max} = \frac{t_1}{t_{2min}} = \frac{0.2}{0.25} = 0.8$$

$$\phi_{max} = \tan^{-1} \left(\frac{r_{max} \cos \alpha}{1 - r_{max} \sin \alpha} \right) = 42.087$$

$$r_{min} = \frac{t_1}{t_{2max}} = \frac{0.2}{0.4} = 0.5$$

$$\phi_{min} = \tan^{-1} \left(\frac{r_{min} \cos \alpha}{1 - r_{min} \sin \alpha} \right) = 28.18$$

Ratio = $\frac{\phi_{max}}{1 - r_{min} \sin \alpha} = 1.493 = 1.5$

28.18

53. A rod of length 20 mm is stretched to make a rod of length 40 mm. Subsequently, it is compressed to make a rod of final length 10 mm. Consider the longitudinal tensile strain as positive and compressive strain as negative. The total true longitudinal strain in the rod is

(A)
$$-0.5$$
 (B) -0.69 (C) -0.75 (D) -1.0

53. Ans: (B)

Sol: $L_1 = 20 \text{ mm}, L_2 = 40 \text{ mm}, L_3 = 10 \text{ mm},$

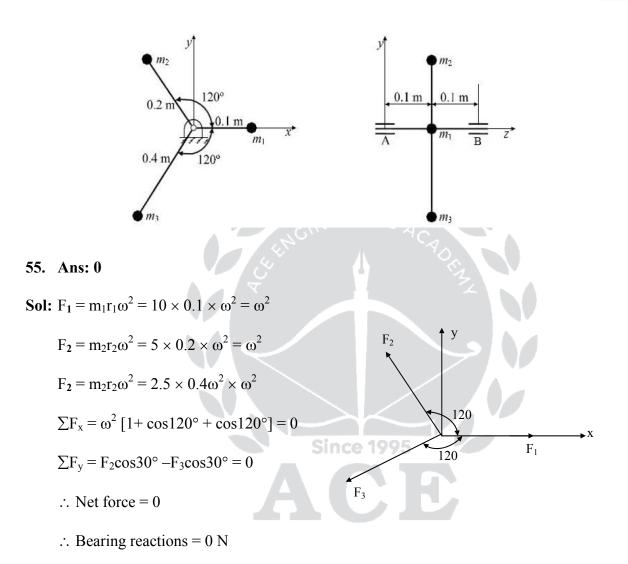
$$A_1L_1 = A_2L_2 = A_3L_3$$
$$\frac{A_1}{A_3} = \frac{L_3}{L_1}$$
$$True \ strain = \ \ln\left(\frac{A_1}{A_3}\right) = \ \ln\left(\frac{L_3}{L_1}\right)$$
$$= \ \ln\left(\frac{10}{20}\right) = -0.693$$

A STATE	ACE Engineering Academy	: 33 :	Afternoon Se	ession
54.	A metal ball of diameter 60 mm is	initially at 220°C. The	call is suddenly cooled by an air	jet of
	20°C. The heat transfer coefficier	nt is 200 W/m ² .K. The s	pecific heat, thermal conductivity	ty and
	density of the metal ball are 400	J/kg.K, 400 W/m.K and	1 9000 kg/m ³ , respectively. Th	e ball
	temperature (in °C) after 90 second	s will be approximately		
	(A) 141 (B) 163	(C) 189	(D) 210	
54.	Ans: (A)			
Sol	: Given data			
	R = 0.03m			
	$T_0 = 220^{\circ}C$			
	$T_{\infty} = 20^{\circ}C$			
	$h = 200 W/m^2 K$			
	c = 400 J/kgK	N TCAC		
	k = 400W/mK		E S	
	$\rho = 9000 \text{kg/m}^3$			
	T = ?			
	t = 90sec			
	$L_{c} = \frac{V}{A_{s}} = \frac{\frac{4}{3}\pi R^{3}}{4\pi R^{2}} = \frac{R}{3} = 0.01$	Since 1995		
	Biot number Bi = $\frac{hL_c}{k} = \frac{200 \times 0.01}{400}$	A C F		
	$= 5 \times 10^{-3}$			
	Bi<0.1 hence lumped analysis is va	lid		

$$\frac{T - T_{\infty}}{T_0 - T_{\infty}} = e^{\frac{-ht}{\rho c L_c}}$$
$$T = T_{\infty} + (T_0 - T_{\infty}) e^{\frac{-ht}{\rho c L_c}}$$
$$T = 141^{\circ}C$$

55. Three masses are connected to a rotating shaft supported on bearings A and B as shown in the figure. The system is in a space where the gravitational effect is absent. Neglect the mass of shaft and rods connecting the masses. For $m_1 = 10 \text{ kg}$, $m_2 = 5 \text{ kg}$ and $m_3 = 2.5 \text{ kg}$ and for a shaft angular speed of 1000 radian/s, the magnitude of the bearing reaction (in N) at location B is _____

:34:



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GENERAL APTITUDE

01.	P looks at Q while Q	looks at R. P is ma	arried, R is no	t. The number of pa	irs of people in which a
	married person is loc	oking at an unmarried	d person is		
	(A) 0	(B) 1	(C) 2	(D) C	annot be determined
01.	Ans: (B)				
Sol	$: P_{(married)} \rightarrow Q \rightarrow_{(un)}$	R married)			
	P is a married persor	n is looking Q	_		
	But Q is married (or) unmarried is not give	ven so,		
	: Cannot be determ	ined			
		NCIN		1Cg	
02.	If <i>a</i> and <i>b</i> are integer	ts and $a - b$ is even, v	which of the fo	ollowing must always	s be even?
	(A) <i>ab</i>	(B) $a^2 + b^2 + 1$		(C) $a^2 + b + 1$	(D) $ab - b$
02.	Ans: (D)				
Sol	According to the giv	en relation of $a-b = c$	even, there is a	possibility of odd-o	dd (or) even-even is
	equal to even		\searrow		
	From the given optic	on (D)			
	$odd \times odd - odd$ (or) even × even – even	\rightarrow is always	even number	
	odd = odd number, e	even = even number		H.	
	all other options are	not satisfied this con	dition.		
03.	If you choose plan P	, you will have to	plan Q, a	as these two are mutu	ually

(A) forgo, exclusive

(B) forget, inclusive(D) adopt, intrusive

(C) accept, exhaustive

03. Ans: (A)

Sol: Choosing plan 'P', you will have for go plan 'Q'. Both are different plans so they are exclusive.

	ACE Engineering Academy		: 37 :	Afternoon Session
04.	The ways in which this	game can be played	l potentially	y infinite.
	(A) is	(B) is being	(C) are	(D) are being

04. Ans: (C)

......

Sol: Subject verb agreement 'Two ways' is plural so the verb also should be plural (are)

05. A couple has 2 children. The probability that both children are boys if the older one is a boy is
(A) 1/4
(B) 1/3
(C) 1/2
(D) 1

05. Ans: (C)

Sol: Probability = $\frac{\text{no.of favorable cases}}{\text{total no. of possible cases}}$

Among two childrens (boys), the older one is a boy = 1 and two childrens are boys only.

 \therefore Probability = $\frac{1}{2}$

06. "If you are looking for a history of India, or for an account of the rise and fall of the British Raj, or for the reason of the cleaving of the subcontinent into two mutually antagonistic parts and the effects this mutilation will have in the respective sections, and ultimately on Asia, you will not find it in these pages; for though I have spent a lifetime in the country, I lived too near the seat of events, and was too intimately associated with the actors, to get the perspective needed for the impartial recording of these matters."

Which of the following is closest in meaning to 'cleaving'?

(A) deteriorating (B) arguing (C) departing (D) splitting

06. Ans: (D)

Sol: Cleaving means to divide by or to separate into distinct parts.

07. There are 4 women P, Q, R, S, and 5 men V, W, X, Y, Z in a group. We are required to form pairs each consisting of one woman and one man. P is not to be paired with Z, and Y must necessarily be paired with someone. In how many ways can 4 such pairs be formed?

(A) 74 (B) 76 (C) 78 (D) 80

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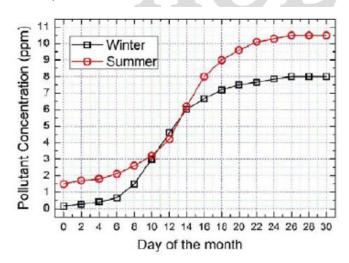


- 07. Ans: (B)
- **Sol:** P, Q, R, S \rightarrow Women
 - V, W, X, Y, Z \rightarrow Men
 - P is not to be paired with Z
 - Y must necessarily be paired with some one.
 - The possible ways P can be paired with men = 4×4 (without z) = 16
 - The possible ways Q can be paired with men = $4 \times 5 = 20$
 - The possible ways S can be paired with men = $4 \times 5 = 20$
 - The total no. of ways = 16 + 20 + 20 + 20 = 76
- 08. All people in a certain island are either 'Knights' or Knaves' and each person knows every other person's identify. Knights NEVER lie, and knaves ALWAYS lie.
 P says "Both of us are knights". Q says "None of us are Knaves".
 - Which one of the following can be logically inferred from the above?
 - (A) Both P and Q are knights (B) P is a knight; Q is a knave
 - (C) Both P and Q are knaves

(D) The identities of P, Q cannot be determined

08. Ans: (D)

09. In the graph below, the concentration of a particular pollutant in a lake is plotted over (alternate) days of a month in winter (average temperature 10°C) and a month in summer (average temperature 30°C).



ACE Engineering Academy	: 39 :	Afternoon Session
5 Boa 195 5		

Consider the following statements based on the data shown above:

- i. Over the given months, the difference between the maximum and the minimum pollutant concentrations is the same in both winter and summer.
- ii. There are at least four days in the summer month such that the pollutant concentrations on those days are within 1 ppm of the pollutant concentrations on the corresponding days in the winter month.

Which one of the following options is correct?

(A) Only i (B) Only ii (C) Both i and ii (D) Neither i nor ii

09. Ans: (B)

Sol: From the given graph,

The difference between the maximum and the minimum pollutant concentrations in the winter = 8

-0 = 8 ppm

The difference between the maximum and the minimum pollutant concentrations in the summer =

10.5 - 1.5 = 9 ppm

Over the given months, these differences are not equal.

: Therefore statement (i) is not correct.

From the given graph, the statement (ii) is correct.

10. X bullocks and Y tractors take 8 days to plough a field. If we halve the number of bullocks and double the number of tractors, it takes 5 days to plough the same field. How many days will it take X bullocks alone to plough the field?

(A) 30 (B) 35 (C) 40 (D) 45

10. Ans: (A)

Sol: No. of bullocks = x

No. of tractors = y,

From the given data,

$$(x + y) = 8$$
 days, 1 day $(x+y) = \frac{1}{8}$ ----- (i)

$$\left(\frac{x}{2}+2y\right) = 5 \text{ days}, 1 \text{ day} \left(\frac{x}{2}+2y\right) = \frac{1}{5}$$
 ----- (ii)



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$$x + y = \frac{1}{8} - \dots (i) \times 2$$

$$2x + 2y = \frac{1}{4}$$

$$\frac{x}{2} + 2y = \frac{1}{5}$$

$$\frac{- - -}{2x - \frac{x}{2}} = \frac{1}{20}$$

$$\frac{4x - x}{2} = \frac{1}{20}$$

$$3x = \frac{1}{10}$$

$$x = \frac{1}{30}$$
th

One day work of x bullocks = $\frac{1}{30}$ th

 \therefore x bullocks alone to plough the field = 30 days



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Test Type	No. Of Tests (Online)
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